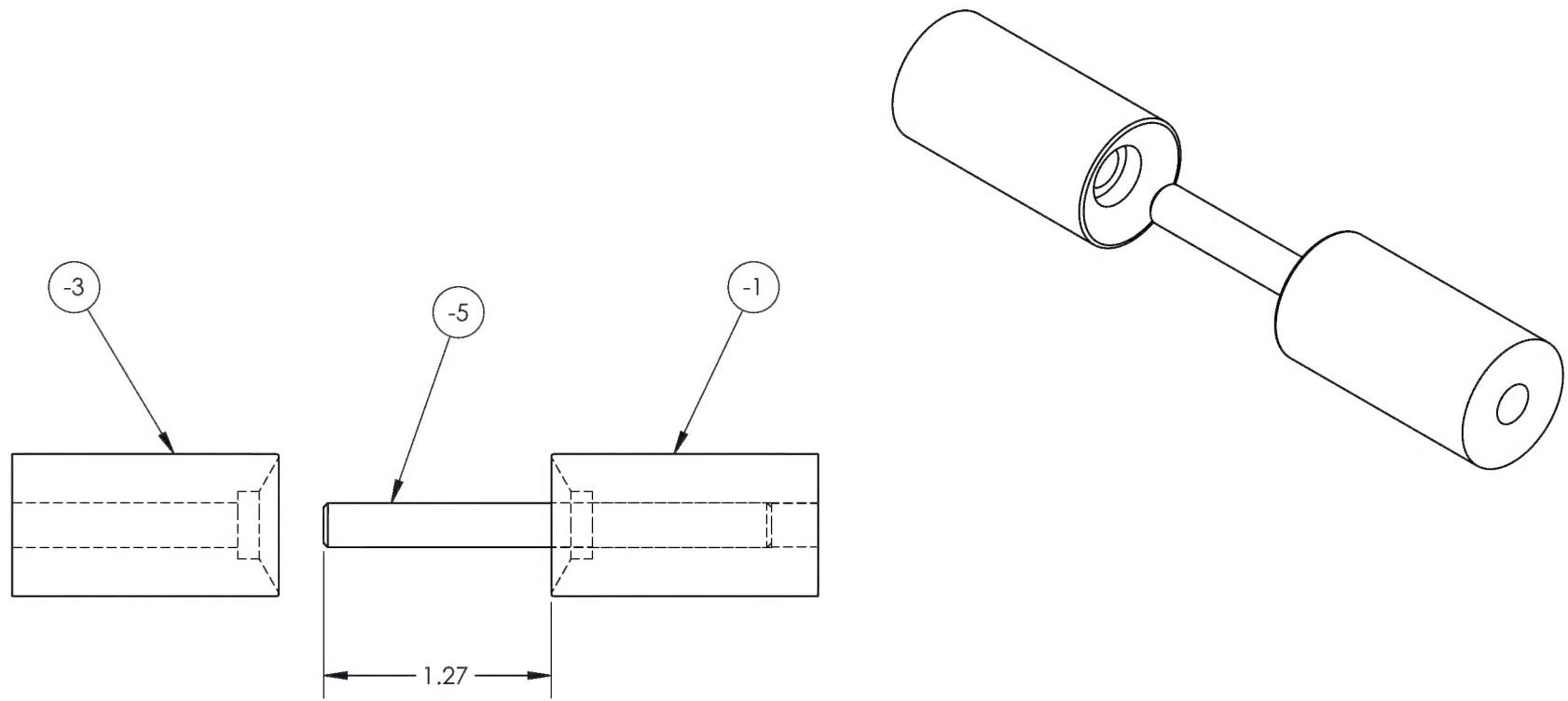


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| REVISIONS | | | | |
|-----------|---|-----------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | -1 AND -3 CH'D DPETH OF ϕ .38 WAS .25 IS .239 AND ADDED ϕ .757 DIMENSION. | 12/2/2013 | RJC | GE |



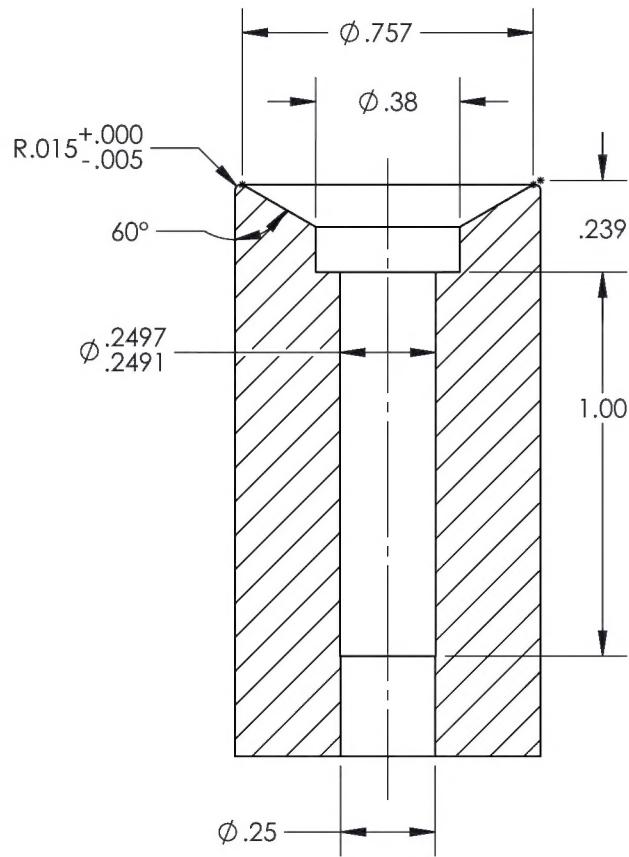
NOTE:
USE WITH BEARING 269A5050-43.

| | | |
|--|------------------|---------------------------------|
| | RED BARN MACHINE | |
| TITLE | | |
| DWG NO. | | REV 1 |
| RBT18807 | | |
| MATERIAL | | DRAWN BY: GILBERT |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | APPROVED <i>D Weil</i> |
| $.XXX \pm .005$ FRACTIONS $\pm 1/32$ $.XX \pm .01$ ANGLES $\pm .5^\circ$ $.X \pm .1$ | | HEAT TREAT FINISH SPEC |
| <ol style="list-style-type: none"> 1. BREAK ALL SHARP EDGES .015 x 45° 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | | USED ON MODEL 269A & 300 |
| SCALE 1:1 | | DATE 11/18/2013 |
| SHEET 1 OF 4 | | |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS | PG. |
|----------|----------|-----|--------|----------|-------------|----------|--|-----|
| | | -1 | 1 | BASE | | 01 | ϕ 13/16 X 1-5/8 | 2 |
| | | -3 | 1 | TOP | | 01 | ϕ 13/16 X 1-5/8 | 3 |
| | | -5 | 1 | PIN | | STEEL | ϕ 1/4 X 2-1/2 MCMASTER-CARR #98381A552 (MODIFIED) | 4 |

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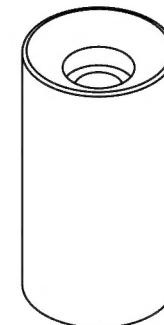
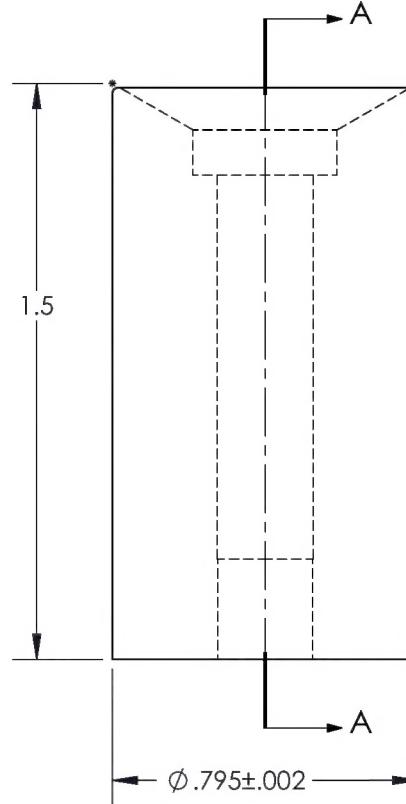
| REVISIONS | | | | |
|-----------|--|-----------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | -1 CH'D DPETH OF ϕ .38 WAS .25 IS .239 AND ADDED ϕ .757 DIMENSION. | 12/2/2013 | RJC | GE |



SECTION A-A

(-1)

BASE

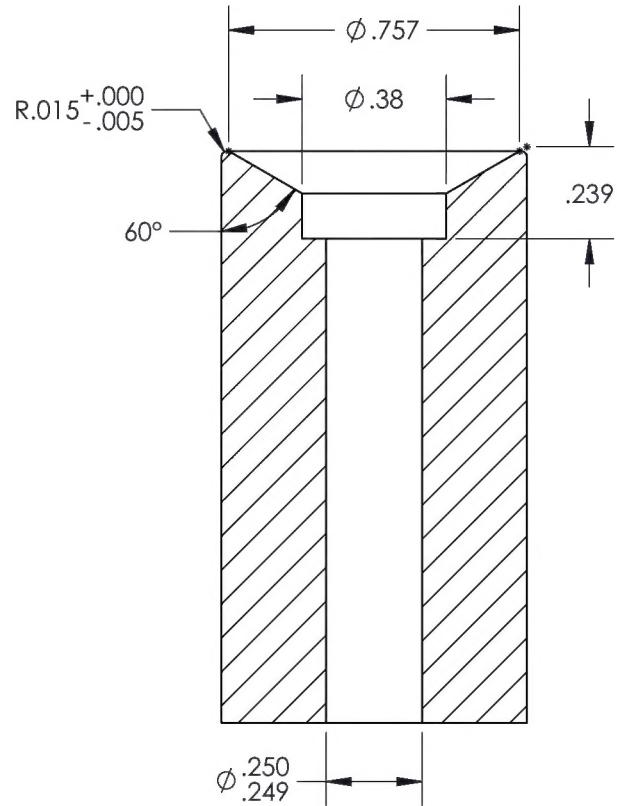


| | |
|--|--|
|  RED BARN MACHINE | |
| TITLE | STAKING TOOL |
| DWG NO. | RBT18807-1 |
| MATL | 01 |
| UNLESS OTHERWISE SPECIFIED | DRAWN BY: GILBERT |
| DIMENSIONS ARE IN INCHES | APPROVED  |
| .XXX ± .005 | HEAT TREAT 50-55 HRC |
| .XX ± .01 | FINISH BLACK OXIDE |
| .X ± .1 | ANGLES ±.5° |
| 1. BREAK ALL SHARP EDGES .015 x 45° | SPEC |
| OR .015R | USED ON MODEL |
| 2. DIMENSIONAL LIMITS APPLY AFTER | 269A & 300 |
| PLATING | |
| SCALE 2:1 | DATE 11/18/2013 |
| | SHEET 2 OF 4 |

1

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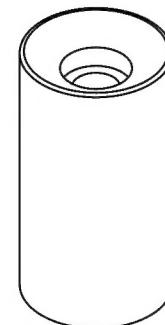
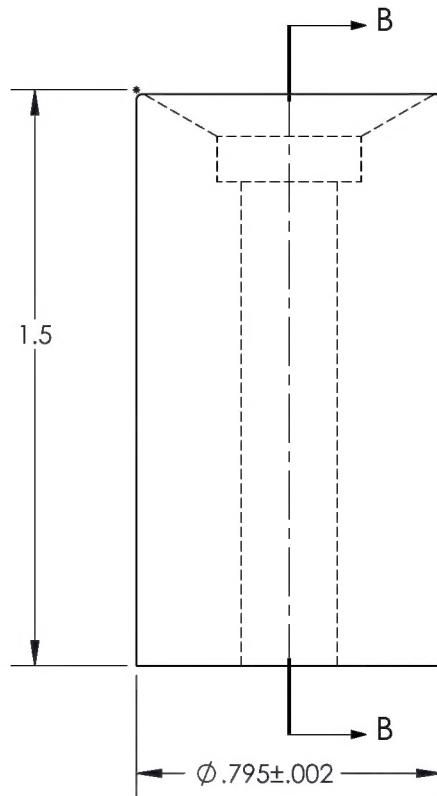
| REVISIONS | | | | |
|-----------|--|-----------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | -3 CH'D DPETH OF ϕ .38 WAS .25 IS .239 AND ADDED ϕ .757 DIMENSION. | 12/2/2013 | RJC | GE |



SECTION B-B

(-3)

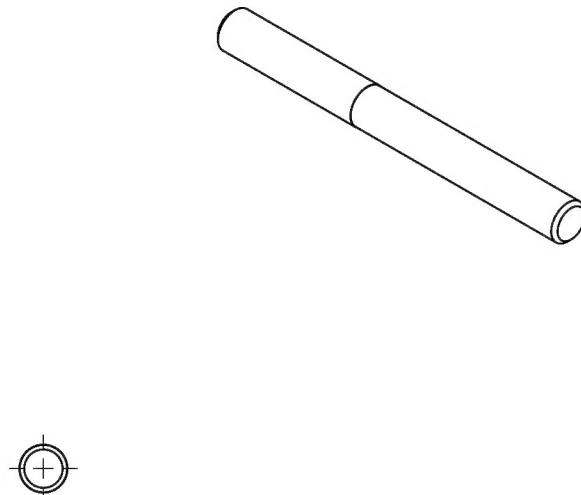
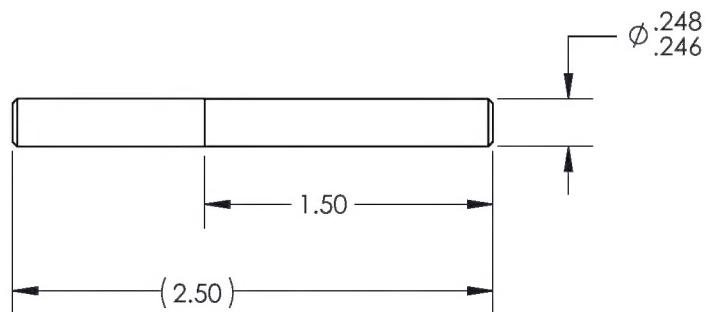
TOP



| | |
|--|-------------------------|
|  RED BARN MACHINE | |
| TITLE | STAKING TOOL |
| DWG NO. | RBT18807-3 |
| MATL | 01 |
| UNLESS OTHERWISE SPECIFIED | DRAWN BY: GILBERT |
| DIMENSIONS ARE IN INCHES | APPROVED <i>D. Neil</i> |
| .XXX $\pm .005$ | HEAT 50-55 HRC |
| .XX $\pm .01$ | TREAT |
| .X $\pm .1$ | FINISH BLACK OXIDE |
| 1. BREAK ALL SHARP EDGES .015 x 45° | SPEC |
| OR .015R | USED ON MODEL |
| 2. DIMENSIONAL LIMITS APPLY AFTER | 269A & 300 |
| PLATING | |
| SCALE 2:1 | DATE 11/18/2013 |
| | SHEET 3 OF 4 |

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| REVISIONS | | | | |
|-----------|-------------|------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |



(-5)

PIN

| | |
|--|-------------------------|
| RED BARN MACHINE | |
| TITLE | STAKING TOOL |
| DWG NO. | RBT18807-5 |
| MATL. STEEL | DRAWN BY: GILBERT |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX ± .005 | FRACTIONS ± 1/32 |
| .XX ± .01 | ANGLES ± .5° |
| .X ± .1 | |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | HEAT TREAT FINISH |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | SPEC |
| | USED ON MODEL |
| | 269A & 300 |
| SCALE 1:1 | DATE 11/18/2013 |
| | SHEET 4 OF 4 |